

Work Order ID 130444

Wednesday, March 11, 2015 3:03:59 PM

Slip 34/63

130444

Page 1

Item ID: D066-1004-011

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: R66 Primary Hook

Start Date: 3/11/2015 Start Qty: 4.00

4

Cust Item ID:

Required Date: 3/11/2015 Req'd Qty: 4.00

4

Customer:

Reference:

Approvals:

Process Plan: MJS

Date: 15-03-11

Tooling:

Date:

Run Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

IIN-D066-1004

100

Document Control

0.00

100

DOCUMENT CONTROL

DC

Memo

0.00

Doc.Control -USB or Paperwork

Photocopy bluefile & type labels per PPP D066-1004-011

CHG003

004 per ECN 15.554

MJS 1503-25

DAS 06 9-89

MAR 3 1 2015

110

Pick Kit

0.00

110

Packaging

Memo

0.00

Packaging

4x

DAS 26 9-89

MAR 2 5 2015

120

QC4- 100% Inspect kits for completeness

0.00

120

QC

Memo

0.00

Quality Control

4x

DAS 06 9-89

MAR 3 1 2015

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width: 100%;"> <tr> <td>Skid-tube ☐</td> <td>Crosstube ☐</td> <td>Water Jet ☐</td> <td>Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>	Skid-tube ☐	Crosstube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐	
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Root Cause	Date	Step	Qty	Description of work order update or non-conformance	Initial Chief Eng	Action Description	Sign & Date	Verification	QC Inspector
Design									
Doc/Data									
Equip/Tooling									
Handling/Pre									
Material									
Operator									
Offset/Setup									
Process									
Supplier									
Training									
Transport									
Unapproved									

FAULT CATEGORY

Landing Gear	General		
☐ Bending	☐ Bend	☐ Folio/Program	☐ Outside Dimensions
☐ Centre Not Concentric	☐ BOM/Route	☐ Grain	☐ Over/Under tolerance
☐ Cracks	☐ Broken/Damage/Defect	☐ Hardware	☐ Part Incorrect
☐ Crimp/Kink/Ripple/Wave	☐ Burrs	☐ Inspection Incomplete/Unqualified	☐ Part Lost/Missing
☐ Cuffs	☐ Contamination	☐ Instructions Incomplete/Unclear	☐ Part Moved
☐ Crushing	☐ Countersink	☐ Misaligned/off center	☐ Positioned Wrong
☐ Heat Treat	☐ Cut Too Short	☐ Mislabeled	☐ Power Loss/Surge
☐ Inspection Strip in Tube	☐ Drawing	☐ Misread	☐ Pressure/Forced
☐ Marks/Chatter	☐ Drill Holes	☐ Off-set	☐ Set-up
☐ Turning Sequence	☐ Finish	☐ Out of Calibration	☐ Temperature/Cure
☐ Wave/Twist in Tube	☐ Fit/Function	☐ Out of Sequence	☐ Weld
			☐ Wrong Stock Pulled
			☐ Other

Work Order ID 130444

130444

Page 2

Wednesday, March 11, 2015 3:03:59 PM

Item ID: D066-1004-011 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: R66 Primary Hook
 Start Date: 3/11/2015 Start Qty: 4.00 *4* Cust Item ID:
 Required Date: 3/11/2015 Req'd Qty: 4.00 *4* Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start *NR1*
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00							
130	Packaging					4			
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D066-1004-011								
	Location: 629								
	PPP Rev: _____								
140		0.00							
140	QC21- Final Inspection - Work Order Release								
QC	Memo	0.00							
Quality Control									

MAR 3 1 2015

MCJ 1503-31

MS-3-31

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

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Root Cause	Date	Step	Qty	Description of work order update or non-conformance	Initial Chief Eng	Action Description	Sign & Date	Verification	QC Inspector
Design									
Doc/Data									
Equip/Tooling									
Handling/Pre									
Material									
Operator									
Offset/Setup									
Process									
Supplier									
Training									
Transport									
Unapproved									

FAULT CATEGORY

Landing Gear	General	Other
☐ Bending	☐ Bend	☐ Folio/Program
☐ Centre Not Concentric	☐ BOM/Route	☐ Grain
☐ Cracks	☐ Broken/Damage/Defect	☐ Hardware
☐ Crimp/Kink/Ripple/Wave	☐ Burrs	☐ Inspection Incomplete/Unqualified
☐ Cuffs	☐ Contamination	☐ Instructions Incomplete/Unclear
☐ Crushing	☐ Countersink	☐ Misaligned/off center
☐ Heat Treat	☐ Cut Too Short	☐ Mislabeled
☐ Inspection Strip in Tube	☐ Drawing	☐ Misread
☐ Marks/Chatter	☐ Drill Holes	☐ Off-set
☐ Turning Sequence	☐ Finish	☐ Out of Calibration
☐ Wave/Twist in Tube	☐ Fit/Function	☐ Out of Sequence
		☐ Outside Dimensions
		☐ Over/Under tolerance
		☐ Part Incorrect
		☐ Part Lost/Missing
		☐ Part Moved
		☐ Positioned Wrong
		☐ Power Loss/Surge
		☐ Pressure/Forced
		☐ Set-up
		☐ Temperature/Cure
		☐ Weld
		☐ Wrong Stock Pulled
		☐ Other

Picklist Print

Wednesday, March 11, 2015 3:04:03 PM

Page 1

Work Order ID: 130444

130444

Parent Item: D066-1004-011

D066-1004-011

Parent Item Name: R66 Primary Hook

Start Date: 3/11/2015

Required Date: 3/11/2015

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP Rev:A 14.04.24 ECN14-520 DD verf:JLM IPP Rev:B
14.11.18 now @ chg 002 per ecn14-650 DD verf:JLM IPP Rev:C 14.12.01 IIN-
REVB per ecn14-657 DD verf:JLM IPP Rev:D 15.02.24 chg 003 per
ecn15-523 DD verf:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D4983-041 *D4983-041* Cargo Hook Assembly DAS 06 9-89		Manufactured	No				Each	5.0000	4				DAS 46 9-89
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST461		5							
				130117		5							
D5008-1 *D5008-1* Manual Release Cable DAS 06 9-89		Purchased	No				Each	6.0000	4				DAS 46 9-89
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST215		6							
				127033		6							
D5051-041 *D5051-041* Cyclic Switch Housing Assembly DAS 06 9-89		Manufactured	No				Each	7.0000	4				DAS 46 9-89
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST144		7							
				129817		7							
D5052-1 *D5052-1* Switch DAS 06 9-89		Purchased	No				Each	6.0000	4				DAS 46 9-89
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST144		6							
				127018		6							

MAR 25 2015

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

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Design									
Doc/Data									
Equip/Tooling									
Handling/Pre									
Material									
Operator									
Offset/Setup									
Process									
Supplier									
Training									
Transport									
Unapproved									

FAULT CATEGORY

Landing Gear ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Inspection Strip in Tube ☐ Marks/Chatter ☐ Turning Sequence ☐ Wave/Twist in Tube	General ☐ Bend ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Burrs ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Drawing ☐ Drill Holes ☐ Finish ☐ Fit/Function	☐ Folio/Program ☐ Grain ☐ Hardware ☐ Inspection Incomplete/Unqualified ☐ Instructions Incomplete/Unclear ☐ Misaligned/off center ☐ Mislabeled ☐ Misread ☐ Off-set ☐ Out of Calibration ☐ Out of Sequence	☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Positioned Wrong ☐ Power Loss/Surge ☐ Pressure/Forced ☐ Set-up ☐ Temperature/Cure ☐ Weld ☐ Wrong Stock Pulled ☐ Other
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Picklist Print

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Page 2

Work Order ID: 130444

130444

Parent Item: D066-1004-011

D066-1004-011

Parent Item Name: R66 Primary Hook

Start Date: 3/11/2015

Required Date: 3/11/2015

Start Qty: 4.00

Required Qty: 4.00

D5066-3 Manufactured No

Each 18.0000

**

4

DAS

DAS
26.
9-89

~~*D5066-3*~~
Placard (Depress and Pull)

DAS
06
9-89

Location

Loc Qty

Loc Code

ST145

18

127037

8

128726

10

Each

28.0000

**

4

DAS
46.
9-89

D5066-5 Manufactured No

~~*D5066-5*~~
Placard (Load Limit)

DAS
06
9-89

Location

Loc Qty

Loc Code

ST145

18

129338

18

ST459

10

128727

10

Each

18.0000

**

4

DAS
46
9-89

D5066-7 Purchased No

~~*D5066-7*~~
Placard (Cargo Release)

DAS
06
9-89

Location

Loc Qty

Loc Code

ST145

18

127041

8

128728

10

Each

18.0000

**

4

DAS
46
9-89

D5066-9 Purchased No

~~*D5066-9*~~
Placard (Cargo)

DAS
06
9-89

Location

Loc Qty

Loc Code

ST145

18

127043

8

128729

10

DAS
46
9-89
MAR 25 2015

DQA: _____ Date: _____



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Skid-tube ☐	Crosstube ☐	Water Jet ☐	Engineering ☐															
Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐															
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Root Cause	Date	Step	Qty	Description of work order update or non-conformance	Initial Chief Eng	Action Description	Sign & Date	Verification	QC Inspector
Design									
Doc/Data									
Equip/Tooling									
Handling/Pre									
Material									
Operator									
Offset/Setup									
Process									
Supplier									
Training									
Transport									
Unapproved									

FAULT CATEGORY

Landing Gear ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Inspection Strip in Tube ☐ Marks/Chatter ☐ Turning Sequence ☐ Wave/Twist in Tube	General ☐ Bend ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Burrs ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Drawing ☐ Drill Holes ☐ Finish ☐ Fit/Function	☐ Folio/Program ☐ Grain ☐ Hardware ☐ Inspection Incomplete/Unqualified ☐ Instructions Incomplete/Unclear ☐ Misaligned/off center ☐ Mislabeled ☐ Misread ☐ Off-set ☐ Out of Calibration ☐ Out of Sequence	☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Positioned Wrong ☐ Power Loss/Surge ☐ Pressure/Forced ☐ Set-up ☐ Temperature/Cure ☐ Weld ☐ Wrong Stock Pulled ☐ Other
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Picklist Print

Wednesday, March 11, 2015 3:04:03 PM

Page 3

Work Order ID: 130444

130444

Parent Item: D066-1004-011

D066-1004-011

Parent Item Name: R66 Primary Hook

Start Date: 3/11/2015

Required Date: 3/11/2015

Start Qty: 4.00

Required Qty: 4.00

D5092-3

Manufactured No

Each

8.0000

4

D5092-3

Template

**

DAS
46
9-89

DAS
28
9-89

DAS
66
9-89

Location

Loc Qty

Loc Code

ST147

8

128534

8

Each

2.0000

4

D5092-041

Manufactured No

D5092-041

Doubler Assembly

**

DAS
46
9-89

DAS
28
9-89

Location

Loc Qty

Loc Code

ST147

2

126652

2

Each

6.0000

4

D5095-1

Manufactured No

D5095-1

Fuse Holder

**

DAS
46
9-89

DAS
28
9-89

DAS
66
9-89

Location

Loc Qty

Loc Code

ST147

6

127036

6

Each

12.0000

8

D5096-1

Purchased No

D5096-1

Fuse

**

DAS
46
9-89

DAS
28
9-89

DAS
66
9-89

Location

Loc Qty

Loc Code

ST147

12

126653

12

Each

4.0000

4

D5108-1

Manufactured No

D5108-1

Relay Bracket

**

DAS
46
9-89

DAS
28
9-89

DAS
66
9-89

Location

Loc Qty

Loc Code

ST148

4

129007

4

MAR 25 2015

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Shop Packet Print

Page 3

DQA: _____ Date: _____



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Equip/Tooling									
Handling/Pre									
Material									
Operator									
Offset/Setup									
Process									
Supplier									
Training									
Transport									
Unapproved									

FAULT CATEGORY

Landing Gear ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Inspection Strip in Tube ☐ Marks/Chatter ☐ Turning Sequence ☐ Wave/Twist in Tube	General ☐ Bend ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Burrs ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Drawing ☐ Drill Holes ☐ Finish ☐ Fit/Function	☐ Folio/Program ☐ Grain ☐ Hardware ☐ Inspection Incomplete/Unqualified ☐ Instructions Incomplete/Unclear ☐ Misaligned/off center ☐ Mislabeled ☐ Misread ☐ Off-set ☐ Out of Calibration ☐ Out of Sequence	☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Positioned Wrong ☐ Power Loss/Surge ☐ Pressure/Forced ☐ Set-up ☐ Temperature/Cure ☐ Weld ☐ Wrong Stock Pulled ☐ Other
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Picklist Print

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Page 4

Work Order ID: 130444

130444

Parent Item: D066-1004-011

D066-1004-011

Parent Item Name: R66 Primary Hook

Start Date: 3/11/2015

Required Date: 3/11/2015

Start Qty: 4.00

Required Qty: 4.00

DAS
46
9-89

~~D5116-041~~
D5116-041
Wiring Harness
M12883/55-01
DAS
65
9-89

M12883/55-01
Relay Base
DAS
65
9-89

M6106/19-017
M6106/19-017
Relay
DAS
65
9-89

MS21042L06
MS21042L06
Nut
DAS
65
9-89

Manufactured No

Purchased No

Purchased No

Purchased No

Each 0.0000

Each 6.0000

Each 16.0000

Each 388.0000

Location

st555

m131068

Loc Qty

6

6

Each

Loc Code

** 1x B128049
3x B13073
**

** 4
4

DAS
46
9-89

Location

ST547

m131199

st555

131015

Loc Qty

10

10

6

6

Each

Loc Code

** 4
4

DAS
46
9-89
MAR 25 2015

Location

ST260a

m131317

ST304

m131294

ST305

m129499

m130325

Loc Qty

300

300

50

50

38

9

29

Loc Code

4

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width: 100%;"> <tr> <td>Skid-tube ☐</td> <td>Crosstube ☐</td> <td>Water Jet ☐</td> <td>Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>	Skid-tube ☐	Crosstube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐	
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Root Cause	Date	Step	Qty	Description of work order update or non-conformance	Initial Chief Eng	Action Description	Sign & Date	Verification	QC Inspector
Design									
Doc/Data									
Equip/Tooling									
Handling/Pre									
Material									
Operator									
Offset/Setup									
Process									
Supplier									
Training									
Transport									
Unapproved									

FAULT CATEGORY

Landing Gear ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Inspection Strip in Tube ☐ Marks/Chatter ☐ Turning Sequence ☐ Wave/Twist in Tube	General ☐ Bend ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Burrs ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Drawing ☐ Drill Holes ☐ Finish ☐ Fit/Function	☐ Folio/Program ☐ Grain ☐ Hardware ☐ Inspection Incomplete/Unqualified ☐ Instructions Incomplete/Unclear ☐ Misaligned/off center ☐ Mislabeled ☐ Misread ☐ Off-set ☐ Out of Calibration ☐ Out of Sequence ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Positioned Wrong ☐ Power Loss/Surge ☐ Pressure/Forced ☐ Set-up ☐ Temperature/Cure ☐ Weld ☐ Wrong Stock Pulled ☐ Other
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Picklist Print

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Work Order ID: 130444

130444

Parent Item: D066-1004-011

D066-1004-011

Parent Item Name: R66 Primary Hook

Start Date: 3/11/2015

Required Date: 3/11/2015

Start Qty: 4.00

Required Qty: 4.00

MS21919WDG5

Purchased

No

Each

35.0000

MS21919WDG5

CLAMP

DAS
65
9-89

Location

Loc Qty

Loc Code

ST273A

10

M131026

10

ST297

25

M129022

25

Each

283.0000

MS24665-151

Purchased

No

MS24665-151

Cotter Pin

DAS
65
9-89

Location

Loc Qty

Loc Code

GA

59

m128401

59

ST294

224

m128401

10

m129909

214

Each

6.0000

MS26574-20

Purchased

No

MS26574-20

Circuit Breaker, 20 Amp

DAS
65
9-89

Location

Loc Qty

Loc Code

ST286

6

m131156

6

Each

979.0000

MS27039-08-10

Purchased

No

MS27039-08-10

Screw

DAS
65
9-89

Location

Loc Qty

Loc Code

ST281

979

m128799

979

**

**

**

**

m118354

DAS
46
9-89

DAS
46
9-89

DAS
46
9-89

DAS
46
9-89
MAR 25 2015

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width: 100%;"> <tr> <td>Skid-tube ☐</td> <td>Crosstube ☐</td> <td>Water Jet ☐</td> <td>Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>	Skid-tube ☐	Crosstube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐	
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Root Cause	Date	Step	Qty	Description of work order update or non-conformance	Initial Chief Eng	Action Description	Sign & Date	Verification	QC Inspector
Design									
Doc/Data									
Equip/Tooling									
Handling/Pre									
Material									
Operator									
Offset/Setup									
Process									
Supplier									
Training									
Transport									
Unapproved									

FAULT CATEGORY

Landing Gear	General		
☐ Bending	☐ Bend	☐ Folio/Program	☐ Outside Dimensions
☐ Centre Not Concentric	☐ BOM/Route	☐ Grain	☐ Over/Under tolerance
☐ Cracks	☐ Broken/Damage/Defect	☐ Hardware	☐ Part Incorrect
☐ Crimp/Kink/Ripple/Wave	☐ Burrs	☐ Inspection Incomplete/Unqualified	☐ Part Lost/Missing
☐ Cuffs	☐ Contamination	☐ Instructions Incomplete/Unclear	☐ Part Moved
☐ Crushing	☐ Countersink	☐ Misaligned/off center	☐ Positioned Wrong
☐ Heat Treat	☐ Cut Too Short	☐ Mislabeled	☐ Power Loss/Surge
☐ Inspection Strip in Tube	☐ Drawing	☐ Misread	☐ Pressure/Forced
☐ Marks/Chatter	☐ Drill Holes	☐ Off-set	☐ Set-up
☐ Turning Sequence	☐ Finish	☐ Out of Calibration	☐ Temperature/Cure
☐ Wave/Twist in Tube	☐ Fit/Function	☐ Out of Sequence	☐ Weld
			☐ Wrong Stock Pulled
			☐ Other

Picklist Print

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Work Order ID: 130444

130444

Parent Item: D066-1004-011

D066-1004-011

Parent Item Name: R66 Primary Hook

Start Date: 3/11/2015

Required Date: 3/11/2015

Start Qty: 4.00

Required Qty: 4.00

MS24693-S46

Purchased

No

Each

187.0000

4

DAS

DAS

MS24693-S46

Screw

**

46

28

9-89

9-89

DAS
06
9-89

Location

Loc Qty

Loc Code

ST292

187

131677

100

m131654

87

Each

111.0000

4

DAS

46

DAS

28

9-89

9-89

MS35489-149

Purchased

No

MS35489-149

GROMMET

**

DAS
06
9-89

Location

Loc Qty

Loc Code

ST274

111

121692

111

Each

23.0000

8

DAS

46

DAS

28

9-89

9-89

NAS43DD3-16N

Purchased

No

NAS43DD3-16N

SPACER

**

DAS
06
9-89

Location

Loc Qty

Loc Code

ST263

23

m131420

23

MAR 25 2015

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

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Supplier									
Training									
Transport									
Unapproved									

FAULT CATEGORY

Landing Gear ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Inspection Strip in Tube ☐ Marks/Chatter ☐ Turning Sequence ☐ Wave/Twist in Tube	General ☐ Bend ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Burrs ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Drawing ☐ Drill Holes ☐ Finish ☐ Fit/Function	☐ Folio/Program ☐ Grain ☐ Hardware ☐ Inspection Incomplete/Unqualified ☐ Instructions Incomplete/Unclear ☐ Misaligned/off center ☐ Mislabeled ☐ Misread ☐ Off-set ☐ Out of Calibration ☐ Out of Sequence	☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Positioned Wrong ☐ Power Loss/Surge	☐ Pressure/Forced ☐ Set-up ☐ Temperature/Cure ☐ Weld ☐ Wrong Stock Pulled ☐ Other
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REFERENCE ONLY

DART AEROSPACE LTD.

MAR 30 2015

IIN-D066-1004

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DAS
46

9-89

6.0 PARTS LIST

QTY -011 X	QTY -021 X	PART NUMBER	DESCRIPTION
		D066-1004-041	PRIMARY CARGO HOOK
		D066-1004-021	PRIMARY CARGO HOOK PROVISIONS
		D4983-041	HOOK ASSEMBLY
	1	D5008-1	MANUAL RELEASE CABLE
	1	D5051-041	CYCLIC SWITCH HOUSING ASSEMBLY
	1	D5052-1	CYCLIC ELECTRICAL SWITCH
	1	D5066-3	PLACARD (DEPRESS AND PULL)
	1	D5066-13	PLACARD (LOAD LIMIT)
	1	D5066-7	PLACARD (CARGO RELEASE)
	1	D5066-9	PLACARD (CARGO)
	1	D5092-3	TEMPLATE
	1	D5092-041	DOUBLER ASSEMBLY
	1	D5095-1	FUSE HOLDER
	2	D5096-1	FUSE
	1	D5108-1	RELAY BRACKET
	1	D5116-041	WIRING HARNESS
	1	M12883/55-041	RELAY BASE
	1	M6106/19-047	RELAY
	1	MS21042L-06	STEEL LOCK NUT
	2	MS21919WDG5	CLAMPS
	2	MS24665-151	COTTER PIN
	1	MS26574-20	20 AMP CIRCUIT BREAKER
	2	MS27039-0810	SCREW
	1	MS24693-S46	SCREW
	1	MS35489-149	GROMMET
	2	NAS43DD3-16N	STANDOFF

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Revision: D

Date: 15.03.09